"SUGGESTED RECOMMENDATIONS WHEN USING CRIMPING SEALS"

- 1. The strap must be identified "MINUTE MAN ANCHORS INC. **CERTIFIED ANSI 225.1** AND **ASTM D3953."**
- 2. WHEN EXTENDING OR SPLICING TWO STRAPS, OVER LAP APPROX. 6", USE TWO SEALS FULLY CRIMPING EACH SEAL TWICE TO BOTH STRAPS.
- 3. WHEN STRAPPING TO AN APPLIANCE SUCH AS SLOT IN A VERTICLE TIE OR A HOOK OR A BUCKLE WE SUGGEST THAT YOU USE A SHORT PIECE OF STRAP (RADIUS CLIP) BENT 180 degrees IN DIRECT CONTACT WITH THE APPLIANCE. (This will act as a cushion, reinforce and prevent sharp bends in the strap.) NEXT INSERT THE STRAP BENDING IT OVER 180 degrees BACK TO THE STRAP. USING ONE SEAL, PLACE BOTH STRAPS INTO SEAL AND CRIMP TWICE.
- 4. SEALS MUST ALWAYS BE CRIMPED TWICE.
- 5. PLEASE NOTE: TWO SEALS REQUIRED WHEN SPLICING TWO STRAPS. ONE SEAL WHEN BENDING 180 degrees.

